

# PARADIENE 20 TS



## Commercial Product Data Sheet

### Product Description

Paradiene 20 TS is a uniquely designed, high performance, semi-adhered, modified bitumen base ply designed for use in homogeneous multi-layer modified bitumen roof membrane systems. Paradiene 20 TS consists of a lightweight random fibrous glass mat impregnated and coated with an elastomeric styrene-butadiene-styrene (SBS) modified bitumen. The unique back surface design consists of factory applied, heat-activated adhesive stripes combined with a proprietary acrylic coating between the stripes, which provides for uniform bonding of 50% of the total surface area of the sheet.

Paradiene 20 TS is available with Siplast RoofTag RFID roof asset technology on a Special-Made-To-Order basis. See RoofTag Commercial Product Data Sheet for more information.

### Product Uses

Paradiene 20 TS is the first ply of all semi-adhered Siplast Paradiene 20 TS/Paradiene 30 Systems. It is lapped 3 inches (7.6 cm) on sides and ends. An alternative to the standard end lap method is seaming end joints using a 12-inch (30.4 cm) wide strip of Paradiene 20 TG. Paradiene 20 TS is designed for direct application to primed structural concrete decks, approved insulations, and other approved substrates. Paradiene 20 TS can only be torch applied. Contact Siplast for specific approval on the other product uses.

### Product Approvals

Contact Siplast for specific information regarding FM Class 1 windstorm resistance classifications.

Paradiene 20 TS is classified by Underwriters Laboratories as an acceptable substitute for Paradiene 20 TG in all cULus approved listings and assemblies.

Paradiene 20 TS meets or exceeds the requirements of ASTM D6163 Type I, Grade S, and CSA A123.23-15 Type A, Grade 2 for SBS-modified bituminous sheet materials using glass fiber reinforcements.

Siplast Roof Systems have also received the approval of many regional and local code authorities. Contact Siplast for more information.

*Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at [www.Siplast.com](http://www.Siplast.com).*

### COMMERCIAL PRODUCT INFORMATION

Unit:	Roll	
Coverage:	1.0 Square	(9.3 m <sup>2</sup> )
Coverage Weight Per Square:	Min: 76 lb	(3.7 kg/m <sup>2</sup> )
Roll Length:	Min: 33.5 ft	(10.21 m)
Roll Width:	Avg: 3.28 ft	(1.00 m)
Thickness:*	Avg: 91 mils	(2.3 mm)
	Min: 87 mils	(2.2 mm)
Selvage Width:	Avg: 3 in	(76 mm)
Selvage Surfacing:	Polyethylene Burn-off Film	
Top Surfacing:	Silica Parting Agent	
Back Surfacing:	Adhesive Stripes, Acrylic Coating between the Stripes, and Polyolefin Burnoff Film	

Lines: A laying line is placed 3 in (7.6 cm) the edge of the material. The line color for this material is white.

Packaging: Rolls are wound onto a compressed paper tube. The rolls are placed upright on pallets cushioned with corrugated cardboard and are adhered with adhesive at the labels. The top of the palleted rolls is covered with Kraft paper. The palleted material is protected by a heat shrink polyethylene shroud.

Pallet: 41 in X 48 in (104 cm X 122 cm) wooden pallet  
Number Rolls Per Pallet: 25  
Number Pallets Per Truckload: 20  
Minimum Roll Weight: 76 lb (34.5 kg)

Storage and Handling: All Siplast roll roofing products should be stored on end on a clean flat surface. Care should be taken that rolls are not dropped on ends or edges and are not stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing should be stored in a dry place, out of direct exposure to the elements, and should not be double stacked. Material should be handled in such a manner as to ensure that it remains dry prior to and during installation.

\* Thickness does not include the thickness of the adhesive stripes.

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## Physical and Mechanical Properties

UNITED STATES TEST STANDARDS			CANADA TEST STANDARDS	
Property (as Manufactured)	Values/Units	Test Method	Property (as manufactured)	Test Method CSA A123.23-15 Values/Units
Thickness (minimum)	87 mils (2.2 mm)	ASTM D5147 section 6	Thickness (minimum)	2.2 mm (87 mils)
Thickness (average)	91 mils (2.3 mm)	ASTM D5147 section 6	Thickness (average)	2.3 mm (91 mils)
<sup>1</sup> Peak Load @ 73.4°F (23°C) (average)	30 lbf/inch (5.3 kN/m)	ASTM D5147 section 7	<sup>1</sup> Peak Load 23°C (73.4°F) (average)	5.3 kN/m (30 lbf/inch)
<sup>1</sup> Peak Load @ 0°F (-18°C) (average)	70 lbf/inch (12.3 kN/m)	ASTM D5147 section 7	<sup>1</sup> Peak Load @ -18°C (0°F) (average)	12.3 kN/m (70 lbf/inch)
<sup>1</sup> Elongation @ Peak Load, 73.4°F (23°C) (average)	3%	ASTM D5147 section 7	<sup>1</sup> Elongation @ Peak Load, 23°C (73.4°F) (average)	3%
<sup>1</sup> Elongation @ Peak Load, 0°F (-18°C) (average)	3%	ASTM D5147 section 7	<sup>1</sup> Elongation @ Peak Load, -18°C (0°F) (average)	3%
<sup>1</sup> Ultimate Elongation @ 73.4°F (23°C) (average)	55%	ASTM D5147 section 7	<sup>1</sup> Ultimate Elongation @ 23°C (73.4°F) (average)	55%
<sup>1</sup> Tear Strength (average)	40 lbf (0.18 kN)	ASTM D5147 section 8	N/A	N/A
Water Absorption (maximum)	1%	ASTM D5147 section 10	N/A	N/A
Dimensional Stability (maximum)	0.1 %	ASTM D5147 section 11	Dimensional Stability (maximum)	0.1 %
Low Temperature Flexibility (maximum)	-15°F (-26 °C)	ASTM D5147 section 12	Low Temperature Flexibility (maximum)	-26 °C (-15°F)
Compound Stability (minimum)	250°F (121°C)	ASTM D5147 section 16	Compound Stability (minimum)	121°C (250°F)
Coating Thickness - Back Surface	≥ 40 mils (1 mm)	ASTM D5147 section 17	Coating Thickness - Back Surface	1 mm (≥ 40 mils)
Cyclic Fatigue	Paradiene 20 bonded to Paradiene 30 FR with an approved method of attachment, passes ASTM D5849 both as-manufactured and after heat conditioning according to ASTM D5147.			

1. Thickness does not include the thickness of the adhesive stripes.
2. The value reported is the lower of either MD or XD.



The above properties have been validated by PRI and are under continuous follow-up to ensure compliance. The product has been validated to meet ASTM D6163-08, TYPE I, GRADE S.